

Volvo Car Corporation Gothenburg, Sweden

Instruction No Ver 31454723 1.0

Version

Part. No. 31439424

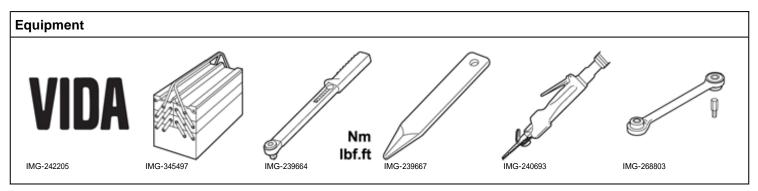
Towbar, hitch



Volvo Car Corporation Gothenburg, Sweden

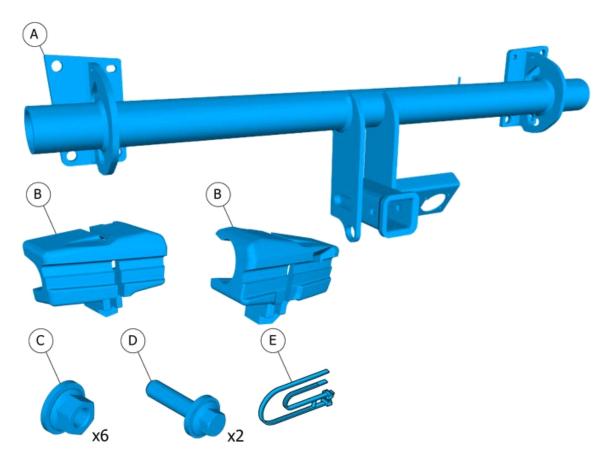
Special tools	
	999 5919 PULLER (SEAL-PINION,CAM-CRANKSHAFT)B200-6304
	Tool number:999 5919
	Tool description:PULLER (SEAL-PINION,CAM-CRANKSHAFT)B200-6304
	Tool boards:46

Materials	
Designation	Part number
Masking tape	
Rust inhibitor	





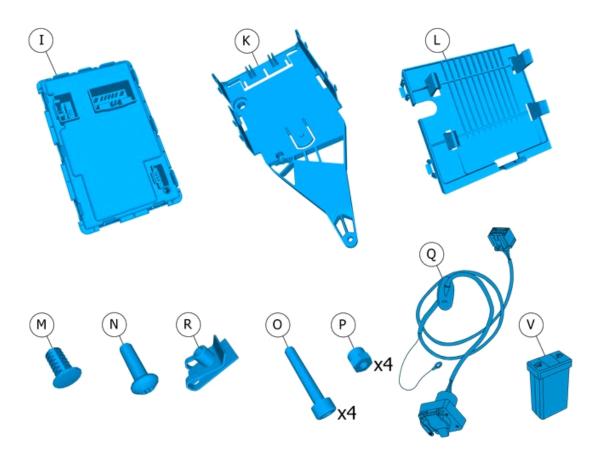
Volvo Car Corporation Gothenburg, Sweden



IMG-428348



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IMG-428351



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Information

1

Read through all of the instructions before starting installation.

Notifications and warning texts are for your safety and to minimise the risk of something breaking during installation.

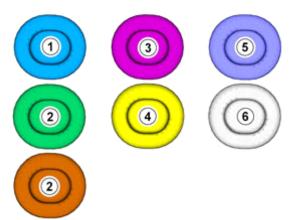
Ensure that all tools stated in the instructions are available before starting installation.

Certain steps in the instructions are only presented in the form of images. Explanatory text is also given for more complicated steps.

In the event of any problems with the instructions or the accessory, contact your local Volvo dealer.

Color symbols

2



IMG-363036

Note!

This colour chart displays (in colour print and electronic version) the importance of the different colours used in the images of the method steps.

- Used for focused component, the component with which you will do something.
- Used as extra colors when you need to show or differentiate additional parts.
- Used for attachments that are to be removed/installed. May be screws, clips, connectors, etc.
- Used when the component is not fully removed from the vehicle but only hung to the side.
- Used for standard tools and special tools.
- Used as background color for vehicle components.

Removal



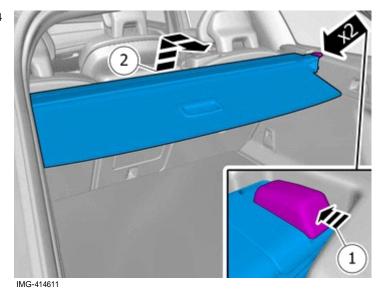
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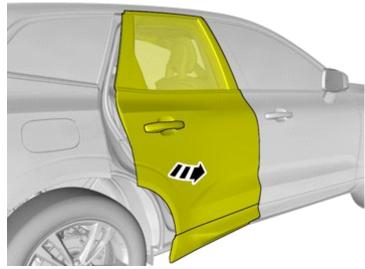
IMG-420155





Remove the marked part.

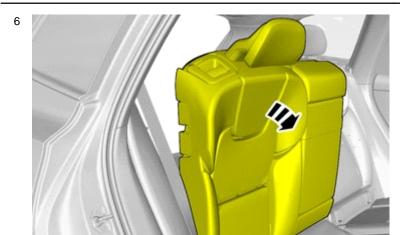




IMG-421070



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IMG-421142



Fold marked part to one side.



Remove the marked part.

Use special tool: T9995919, PULLER (SEAL-PINION,CAM-CRANKSHAFT)B200-6304

IMG-411350

IMG-411349

8

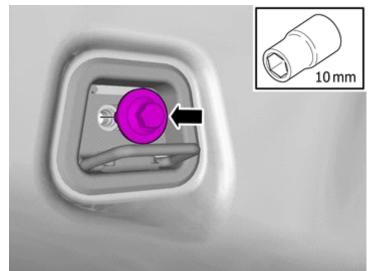
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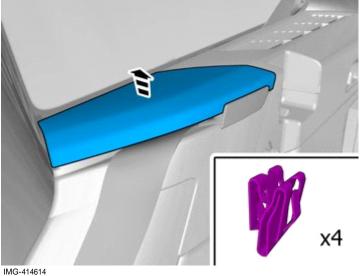


Remove the screw.

Tightening torque: M8 , 24 Nm

IMG-411351

10



Remove the marked part.



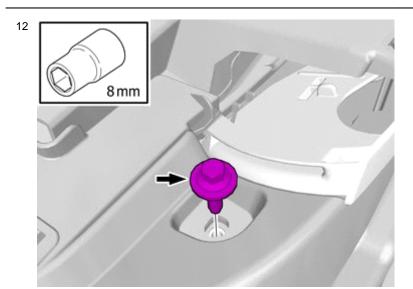
IMG-421173

Installation instructions, accessories

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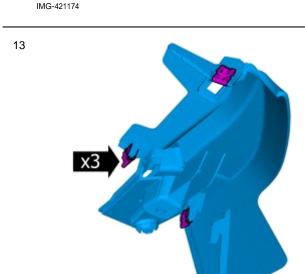
2

Fold marked part to one side.



Remove the screw.

Tightening torque: Seat belt guide, to Bracket , 4.4 Nm



vote!

The graphic shows the back of the component before removal.

IMG-415046



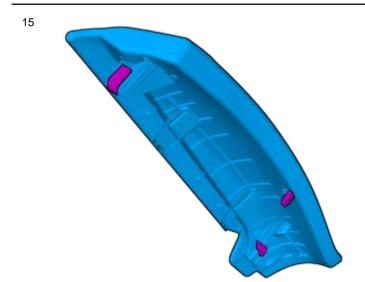
IMG-421175

IMG-415048

Installation instructions, accessories

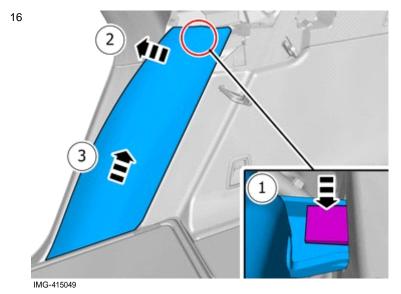
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Remove the marked part.



Note!

The graphic shows the back of the component before removal.



- Release the catch.
- Remove the marked part.

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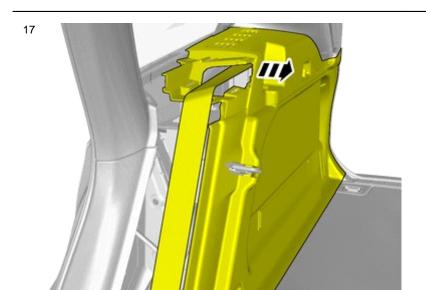
Towbar, hitch- 31454723 - V1.0



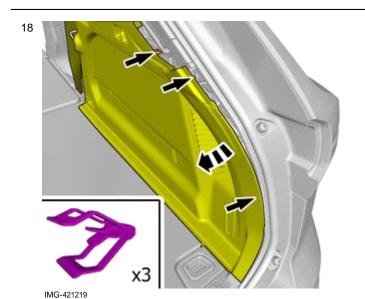
IMG-421218

Installation instructions, accessories

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Detach the panel.



Detach the panel.

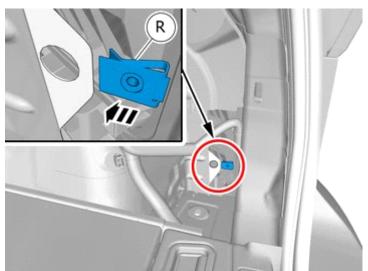
Accessory installation

Vehicles with manually operated tailgate



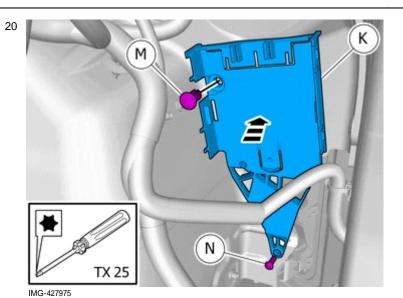
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10



Install component that comes with the accessory kit.



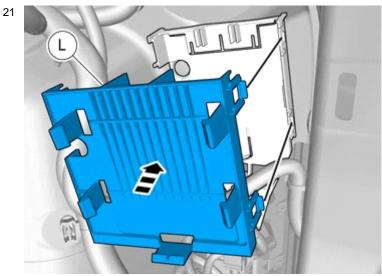


Install component that comes with the accessory kit.

Install the clip(s).

Install the screw.

Tightening torque: M5,5 Nm



IMG-427945

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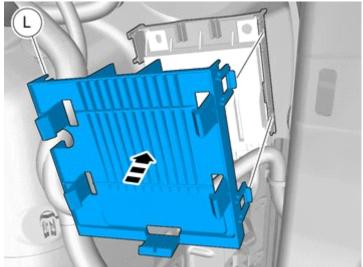
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Vehicles with power liftgate

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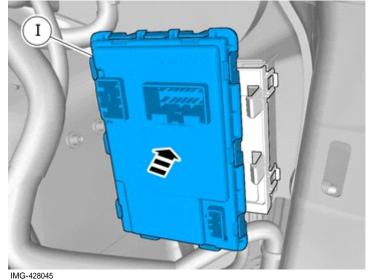
Install component that comes with the accessory kit.

Ensure that all clips engage.

All vehicles

23

IMG-421237



Install component that comes with the accessory kit.

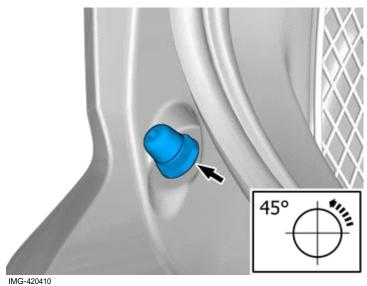
Removal



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Installation instructions, accessories

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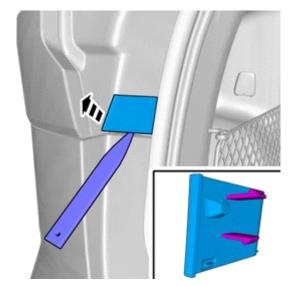


Make sure that the components are not mixed up at the installation.

Remove the marked part.

Use hands only.





Remove the marked part.

Use: Interior trim remover

IMG-420425



Remove the screws.

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TX 25



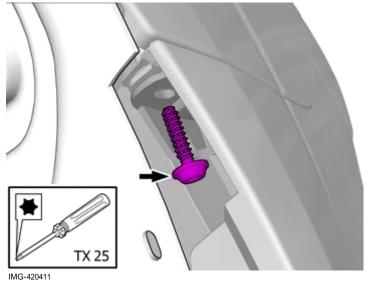
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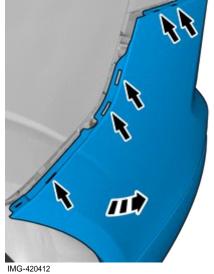
Fold the wing liner to one side.

28



Remove the screw.

29





Remove the part carefully

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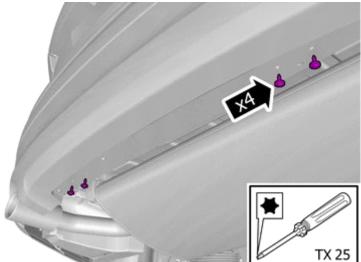


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Repeat the steps when removing on opposite side.

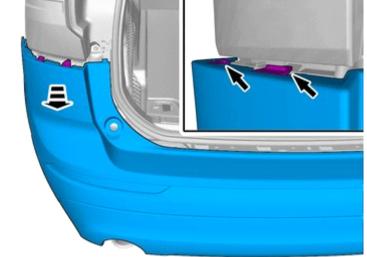




Remove the screws.

32

IMG-420415



Note!

This step is easier with two people.

Loosen the component indicated. Do not remove it.

IMG-420438



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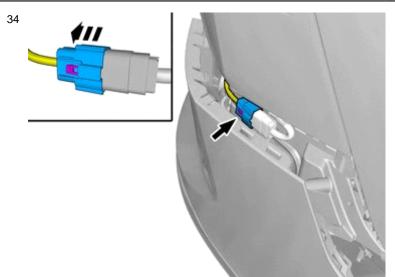
33

Note!

This step is easier with two people.

Loosen the component indicated. Do not remove it.

IMG-420439

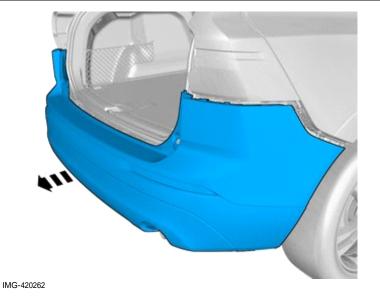


Release the connector's catch.

Disconnect the connector.



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Caution

Place the Bumper Cover on a suitable surface.

Note!

This step requires the aid of another technician.

Remove the marked part.

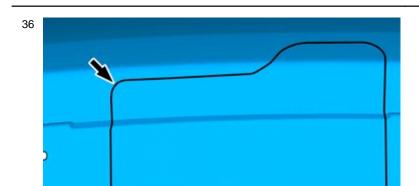
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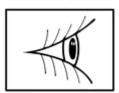


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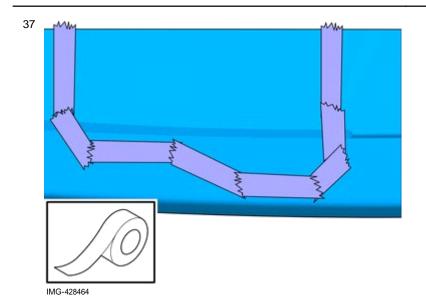
Accessory installation



Locate relevant marking.



IMG-428431

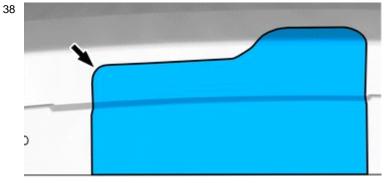


Apply tape to the other side, opposite the marking lines.

Use: , Masking tape



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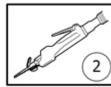


Mark using a pen

Remove the marked part.

Use: Air-powered keyhole saw

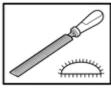




IMG-428432



Deburr edges



IMG-428433

Removal



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Note!

15 mm

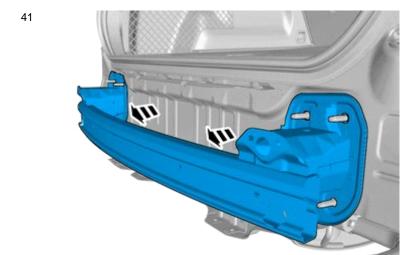
Use long socket

Remove the nuts.

Repeat on the other side.

The part is not to be reused.

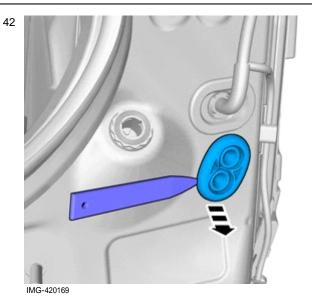
IMG-420190



Remove the marked part.

The part is not to be reused.

IMG-420174



Remove the marked part.

Use: Interior trim remover

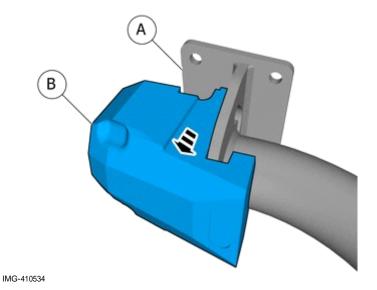
The part is not to be reused.



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Accessory installation

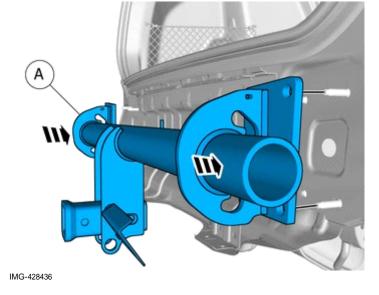
43



Remove the marked part.

Repeat on the other side.



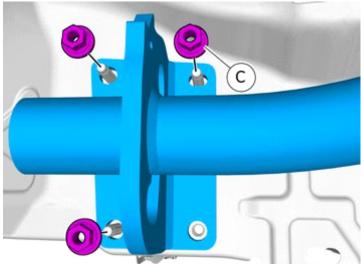


Install component that comes with the accessory kit.



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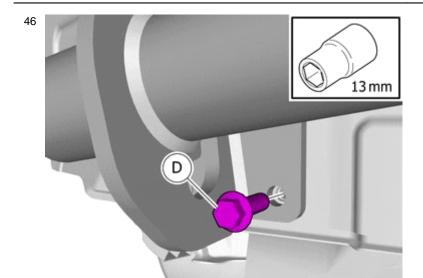
45



Install component that comes with the accessory kit.

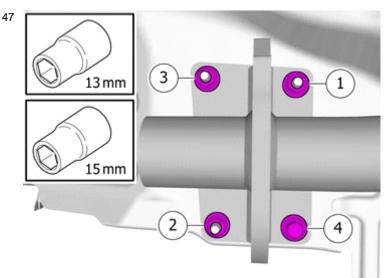
Repeat on the other side.





Install component that comes with the accessory kit.

Repeat on the other side.



Tighten the nuts.

Tighten the screw.

Repeat on the other side.

Tightening torque: Tow hitch member mounting to body frame

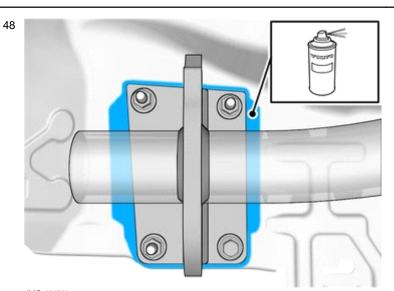
Stage 1: 50 Nm Stage 2: 30 Degree

IMG-414036

IMG-405908



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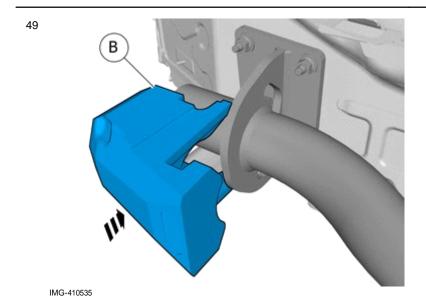


Apply the stated Material on the marked surface.

Repeat on the other side.

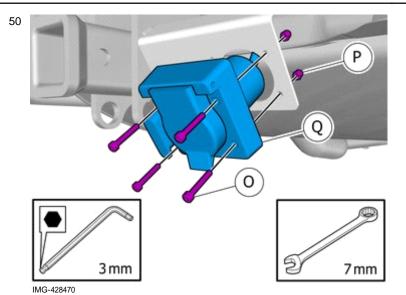
Use: , Rust inhibitor





Reinstall the removed part.

Repeat on the other side.



Install component that comes with the accessory kit.

Use hands only.

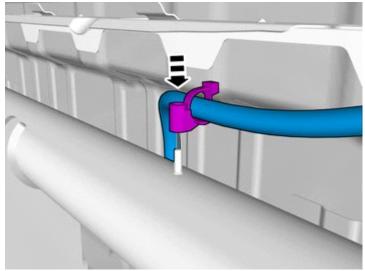
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Towbar, hitch- 31454723 - V1.0



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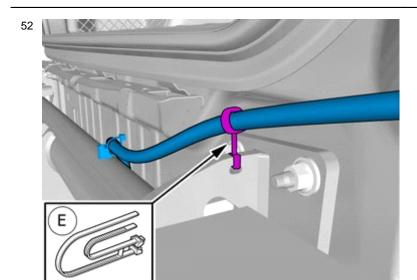
51



Fasten the wiring harness using the existing clips.

IMG-428471

IMG-428270



Install component that comes with the accessory kit.

Tighten the cable tie.



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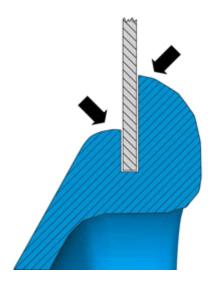
Note!

Note the position.

Route the wiring harness into the passenger compartment.

54

IMG-428130



Caution!

Make sure that the rubber grommet seals properly to the body.

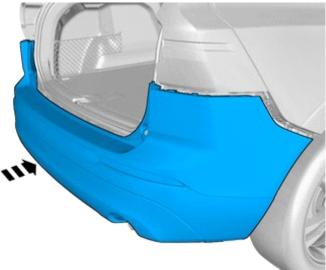
IMG-358177

Installation



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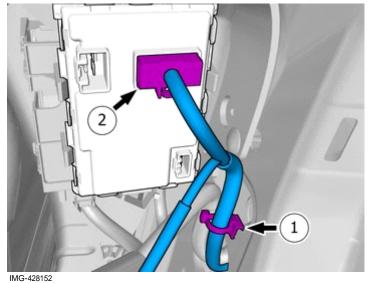


Reinstall the bumper.

IMG-427977

Accessory installation

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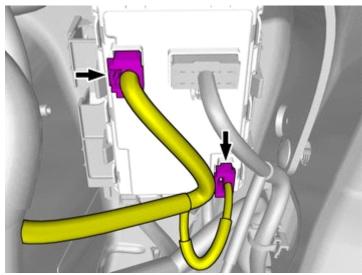
Fasten the wiring harness using the existing clips.

Connect the prerouted cable.



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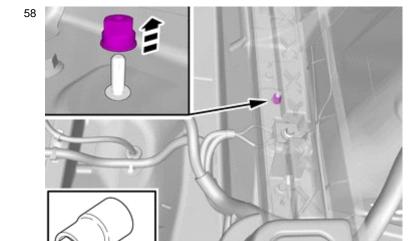
57



Locate the pre-routed connectors.

Connect the connectors.

IMG-428151

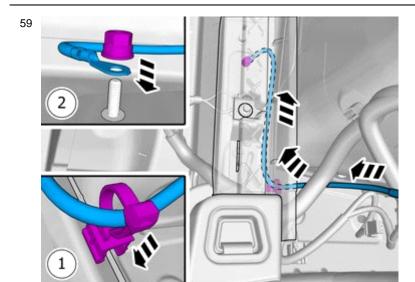


10 mm

IMG-428187

Remove the nut.

The part is to be reused.



Position wire as illustrated.

Fasten the wiring harness using the existing clips.

Connect the prerouted cable.

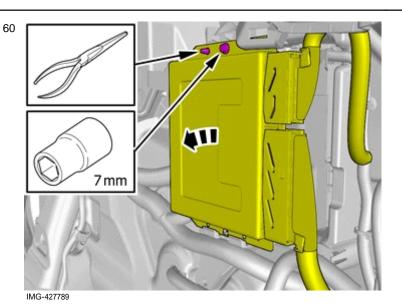
Install the nut.

Tightening torque: M6, 10~Nm



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Vehicles with air suspension



Remove the screw.

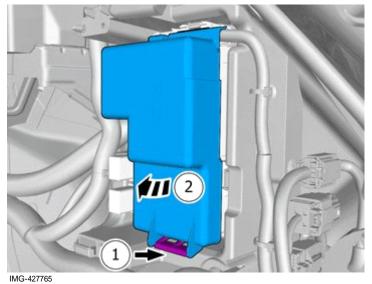
Loosen the clip.

Fold marked part to one side.

Tightening torque: Suspension Module (SUM), to Bracket , 4 $\,\mathrm{Nm}$

All vehicles





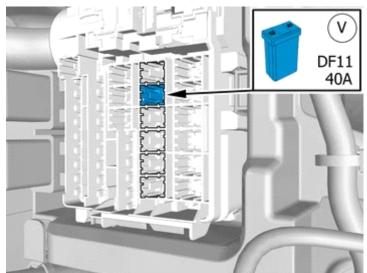
Release the lock.

Remove the marked part.



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Install component that comes with the accessory kit.

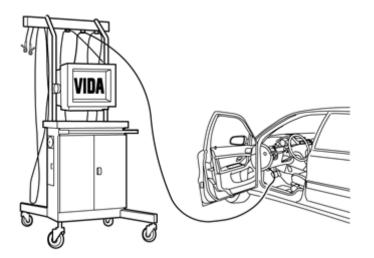
IMG-428275

Installation

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Reinstall the removed parts in reverse order.

64



Download software (application) for the accessory's function according to the service information in VIDA. See VIDA or the accessories catalogue for software part number.

Order and download software according to: 31346719

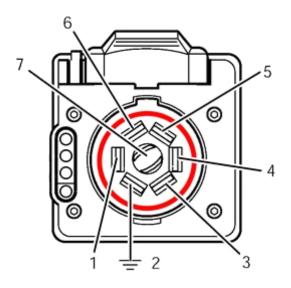
IMG-242268

Check



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65



IMG-384866

Warning!

Check for correct operation after the installation.

Note!

To activate the trailer module (TRM) at least two light sources (lamps) must be connected. This can be done by connecting test equipment for the trailer connector, or a trailer.

Note!

The trailer module (TRM) must be programmed with correct software to function correctly.

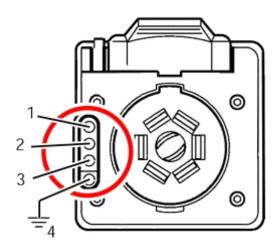
7-pin connection

- Brake lamp/Left indicator
- Ground connection
- Spare slot (brake lamp, electrical trailer brake)
- Stop lamp/ Right turn signal lamp
- Charging
- Position lamp
- Spare (back-up light)

The wire for pin 3 for7-pin connection is blue (BL)

The cable is secured at the wiring approximately 1 metre from the trailer connector.

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4-pin connection

- Stop lamp/ Right turn signal lamp
- Brake lamp/Left indicator
- Position lamp
- Ground connection

IMG-384862